**Electrical Shock Hazard Symbol**

The Furnace Chassis should not be opened unless the electrical supply cord has been removed from both the AC electrical receptacle and the power block connector on the side of the Furnace Chassis. Failure to observe these measures can result in injury or death due to electrical shock.

**Hot Surface / Material Symbol**

The Muffle area, Door Platform, Door Brick Insulation Platform, Firing Trays and any materials fired within the Furnace will become hot during operation of the Furnace. Do not use your bare hands to remove work or materials from the Furnace. Use tongs or forceps when removing hot work or materials. Items may be handled after allowing them to cool down for a period of at least 10 minutes after removal from the Furnace.

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**JELENKO WARRANTY STATEMENT**

The J. F. Jelenko & Co. ("Jelenko") 3/2 Warranty Plan covers the electronic components of the covered Jelenko JELBURN Burnout furnace for a period of three years and the heating chamber for a period of 2 years. All mechanical and non-electronic components are excluded from this warranty and limited to one year under the normal equipment warranty. This warranty applies to the original purchase only. This warranty shall not apply to any Article which (1) has been altered outside Jelenko's factory in any way so as, in Jelenko's judgment, to affect such Article's reliability; (2) has been subject to misuse, negligence or accident; (3) has been used other than in accordance with any printed instructions prepared by Jelenko and provided by Jelenko with the Article; or (4) has been repaired in an unauthorized manner. THE WARRANTY DESCRIBED IN THIS PARAGRAPH, IS IN LIEU OF ALL OTHER WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING BUT NOT LIMITED TO ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, AND MAY NOT BE MODIFIED OR EXTENDED BY ANY AGENT, REPRESENTATIVE OR DISTRIBUTOR OF THE JELENKO COMPANY. In no event shall Jelenko be liable (a) for direct damages in excess of the original purchase price of the goods claimed to be defective, or (b) for any special, consequential, incidental or indirect damages with respect to this contract or anything done in connection herewith, whether based upon contract, tort (including negligence), or otherwise.

---

**JELENKO**

DENTAL HEALTH PRODUCTS
99 BUSINESS PARK DRIVE
ARMONK, NEW YORK 10504 USA
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(914) 273-8600
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JELENKO Burnout Furnace

SPECIFICATIONS

Maximum Temperature:
1825 °F (1005 °C)

Number of Programs:
24 Programs - total capacity

Number of Stages:
1 – 4, user selectable

Operating Environment:
- Ambient Temperature: 55°F (13°C) to 90°F (32°C)
- Humidity: 20% to 70% non-condensing
- Ventilation: 3" (7.6 cm) free air space on all surfaces

Supplied Accessories:
1 - Electrical Supply Line Cord for Furnace (115 V or 230 V)
2 – Ceramic Tray for Heating Chamber

<table>
<thead>
<tr>
<th>JELBURN JM</th>
<th>JELBURN JL</th>
</tr>
</thead>
<tbody>
<tr>
<td>Overall Dimensions:</td>
<td>Overall Dimensions:</td>
</tr>
<tr>
<td>17&quot; wide x 14 ½&quot; deep x 17 ½&quot; high</td>
<td>11&quot; wide x 14 ½&quot; deep x 17 ½&quot; high</td>
</tr>
<tr>
<td>(43.18 cm wide x 47 cm deep x 44.5 cm high)</td>
<td>(28.0 cm wide x 47 cm deep x 44.5 cm high)</td>
</tr>
<tr>
<td>Heating Chamber Dimensions:</td>
<td>Heating Chamber Dimensions:</td>
</tr>
<tr>
<td>12&quot; wide x 6&quot; deep x 6&quot; high</td>
<td>6&quot; wide x 6&quot; deep x 6&quot; high</td>
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<tr>
<td>(30.48 cm wide x 15.25 cm deep x 15.25 cm high)</td>
<td>(15.25 cm wide x 15.25 cm deep x 15.25 cm high)</td>
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<td>Net Weight:</td>
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<tr>
<td>48.9 Lbs. (22.18 Kg)</td>
<td>36.0 Lbs. (16.5 Kg)</td>
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<td>Electrical:</td>
<td>Electrical:</td>
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<tr>
<td>PN 335700 - 115 VAC +/- 10% 50/60 Hz 1400 Watts</td>
<td>PN 335300 - 115 VAC +/- 10% 50/60 Hz 1400 Watts</td>
</tr>
<tr>
<td>PN 335705 - 230 VAC +/- 10% 50/60 Hz 1400 Watts</td>
<td>PN 335305 - 230 VAC +/- 10% 50/60 Hz 1400 Watts</td>
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## PARAMETER LIMITS & DESCRIPTIONS

<table>
<thead>
<tr>
<th>PARAMETER</th>
<th>LOWER LIMIT</th>
<th>UPPER LIMIT</th>
</tr>
</thead>
<tbody>
<tr>
<td>HEAT RATE</td>
<td>2°F (1°C)</td>
<td>45°F (25°C)</td>
</tr>
<tr>
<td>STAGE TEMP</td>
<td>100°F (50°C)</td>
<td>1834°F (1001°C)</td>
</tr>
<tr>
<td>HOLD TIME</td>
<td>00 Hrs 00 Min</td>
<td>20 Hrs 00 Min</td>
</tr>
</tbody>
</table>

**HEAT RATE** -

The rate of temperature rise within the Muffle, starting from the programmed Low Temperature up to the programmed High Temperature, in degrees per minute.

**STAGE TEMP** -

The temperature which will be obtained during the programmed Burnout cycle. Once the high temperature has been reached the Furnace will maintain this temperature for the amount of time programmed in the Soak Time.

**HOLD TIME** -

The length of time, in minutes and seconds, over which the programmed High Temperature will be maintained prior to the completion of the stage.

At the end of the programmed Soak Time, the unit will:
- give an audible signal if a single stage burnout cycle is programmed.
- give an audible signal if it is at the last stage for a multiple stage burnout is programmed.
- automatically go to the next stage if a multiple stage burnout is programmed.
FRONT PANEL DISPLAY (1):
The Front Panel Display is capable of showing information containing text, numbers and symbols. The Display will indicate Temperature and Time values regarding the stage information of the Furnace during programming or operation.

START PROGRAM (2):
Once this key has been depressed, the Furnace will begin the selected program.

STOP PROGRAM (3):
This key only becomes active after the operator has selected and started a program. Once this key has been depressed, the Furnace will cease operation of the selected program.

STEP ➔ (4):
When a selected program is operating, this key may be used to scroll or step through additional information on the FRONT DISPLAY PANEL. The displayed information will advance one step or parameter each time the key is depressed.

This key is also used when programming the Furnace. When this key is depressed after either the PROG or SETUP key, the operator will be able to select other options from each of these categories.
STEP ➔ (5):
As with the above STEP key listed in (4), this key also is used to scroll or step through additional information on the FRONT PANEL DISPLAY when a selected program is operating. It should be noted however, that this key will scroll or step in the opposite direction from the STEP ➔ key listed in (4).

As with the above STEP ➔ key listed in (4), this key is also used when programming the Furnace. When this key is depressed after either the PROG or SETUP key, the operator will be able to select other options from each of these categories.

PROG (6):
When depressed this key will allow the operator to select a programming function. Once the PROG (PROGRAM) key has been depressed, the operator may then use either of the STEP keys to scroll to the desired programming function. The operator will have access to the following programming functions, as shown on the Front Panel Display:

- **SELECT ITEM: LOOK AT PROGRAM**
  Used to review existing information in any of the 25 programs in the Furnace memory.

- **SELECT ITEM: ADD A PROGRAM**
  Used to add a program into the memory of the Furnace. The operator can assign Burnout cycle information into any of the 25 programs.

- **SELECT ITEM: CHANGE A PROGRAM**
  Used to change the Burnout cycle information in any of the 25 programs in the furnace memory.

- **SELECT ITEM: COPY/CHANGE PROG**
  Used to copy the Burnout cycle information from one location in the Furnace memory to another location in the Furnace memory. Once copied, the operator will then be prompted to any of the parameters of the newly created program.

- **SELECT ITEM: MOVE PROGRAM**
  Used to move the Burnout cycle information from one location in the Furnace memory to another location in the Furnace memory.

- **SELECT ITEM: ERASE A PROGRAM**
  Used to delete the Burnout cycle information from any of the 25 programs from the Furnace memory.
After the desired programming function appears on the FRONT DISPLAY PANEL the operator must then depress the ENTER key to gain access to or activate the desired programming function.

SETUP (7):

When depressed this key will allow the operator to select functions associated with the operational configuration of the Furnace. Once this key has been depressed, the operator may then use either of the STEP keys to scroll to select the desired setup function.

The operator will have access to the following SETUP functions, as shown on the Front Panel Display:

- **SELECT ITEM: TEMP IN C OR F**?
  
  Used to allow the Furnace to have the temperature appear in either Fahrenheit or Celsius on the Front Panel Display.

- **SELECT ITEM: AFTERBURNER**?
  
  This feature when activated, will allow the operator to use the AFTERBURNER [if purchased].

- **SELECT ITEM: SET TIME & DATE**?
  
  This feature is used to set the internal clock. Also used for delayed start feature.

- **SELECT ITEM: CALIBRATE OVEN**
  
  This feature when activated, will allow the Operator to calibrate various functions of the Furnace.

After the desired setup function appears on the FRONT DISPLAY PANEL the operator must then depress the ENTER key to activate or access the desired setup function.

NUMERIC KEYPAD (8):

A group of keys labeled zero (0) through nine (9), including the CLEAR and ENTER keys, used when programming a burn-out cycle information into the Furnace.

To program a parameter, the numbered keys are depressed to match the desired parameter value. As each numbered key is depressed, the number will appear on the FRONT DISPLAY PANEL with numbers advancing from right to left.

If an error is made during selection of the desired numeric value, the CLEAR key may be depressed to remove the incorrect information from the display.
After the desired numeric value appears on the FRONT DISPLAY PANEL, the operator must then depress the ENTER key to activate the desired setup function.

**SIDE PANEL CONTROLS**

POWER SWITCH (9):
Turns the power to the Furnace ON and OFF. The FRONT PANEL DISPLAY will illuminate when this switch is placed in the "ON" or "1" position.

**REAR PANEL CONTROLS**

POWER CONNECTOR BLOCK (10):
This Power Block is made up of two connectors where the included Electrical
Supply Line Cord for the Furnace is connected. Also an Afterburner can be connected.
The right Receptacle of the Power Block should be connected to the Electrical Supply Line Cord for the Furnace.

The left receptacle of the Power Connector Block is used to connect an AFTERBURNER [if purchased].

MAIN FUSEHOLDER (11):
A safety device designed to protect the Furnace electronics in the event of a short circuit or overload. The fuse should be replaced only with one of the same type, rating and rupture speed as indicated on the labels on the rear chassis near the fuse holder.

INSTALLATION

1) Remove all packaging material from around the Burnout Furnace.

2) Place the Furnace in an area which provides a minimum of three inches (7.6 cm) of clearance on all sides.

3) Remove the Ceramic Tray from its packaging. Open the door of the furnace and place the Ceramic Tray inside on the bottom of the Heating Chamber.

4) Connect the Electrical Supply Line Cord to the Furnace using the right outlet of the Power Connector Block on the rear chassis of the Furnace. Plug the Furnace into a wall receptacle rated at a minimum of 15 amperes for the 115 Volt unit (a minimum of 7 amperes for the 230 Volt unit).

Note: It is recommended that the Furnace be connected to an independent electrical circuit. This Furnace, as with all microprocessor-controlled devices, will perform reliably when it is operated on a stable power source which is free from voltage fluctuations.

6) Press the POWER SWITCH located on the side of the Furnace base to the "ON" or " | " position. The FRONT PANEL DISPLAY will illuminate and the display will show the following information:

Indicates the operating Software version number → **VER - X.XX.XX JBM**

Prompts the operator to depress the ENTER → **ENTER=CONTINUE**
The operator should then depress the ENTER key (as indicated above) which will cause the Main Menu to appear on the FRONT PANEL DISPLAY. The main menu starts with the select function option.

**SELECT FUNCTION?**

**PROGRAMMING A BURNOUT CYCLE**

A Burnout cycle may be programmed in the following manner:

1) Depress the PROG key.

   **SELECT ITEM:**
   **LOOK AT PROGRAM**

   will appear on the Front Display Panel.

2) Depress either the STEP → key or STEP ← key until

   **SELECT ITEM:**
   **ADD A PROGRAM**

   appears on the Front Display Panel.

3) Depress the ENTER key, the Furnace will then prompt the operator to enter the program number (represented below by XX).

   **ADD:**
   **XX STG1-TEST**

   will appear on the Front Display Panel.

4) Using the STEP KEYS, input the number corresponding to the desired program number where you wish to store the Burnout cycle in memory (0 through 24), followed by the ENTER key.

   **ENTER PROG NAME**
   **XX STG1-**

   will appear on the Front Display Panel.

   **XX** represents the program number of where the Burnout cycle will be stored in memory.

5) Depress either the STEP → key or STEP ← key Until the desired number of stages (1 to 4) appears on the FRONT DISPLAY PANEL.

When the desired number is complete, depress the ENTER key.

**PROGRAM TYPE:**
**2 STG X**

2 Represents the program number and X is the number of stages.
6) Depress either the STEP → key or STEP ← key to scroll the display until the desired letter, number or symbol appears on the Front Display Panel.

```
ENTER PROG NAME:
2 STG X _
```

will appear on the Front Display Panel to prompt the operator to input a name (up to 8 characters total length) for the Burnout cycle.

When the desired character appears on the display, depress the ENTER key to log your choice into the memory of the Furnace.

Repeat this procedure (up to 7 more times) to spell out the desired name for the Burnout cycle.

```
ENTER PROG NAME:
2 STG X- TEST1
```

Once the last character of the desired name for the Burnout cycle has been input into memory the Furnace will then advance to the first parameter of the Burnout cycle.

7) Using the Numeric Keypad, input the numbers corresponding to the desired Heat Rate followed by the ENTER key.

```
2 STG X - TEST1
HEAT RATE XXXF/M
```

will appear on the Front Panel Display prompting the operator to input the desired Heat Rate value represented in degrees Fahrenheit or degrees Celsius per minute.

Once the Heat Rate has been input into memory the Furnace will then advance to the next parameter of the Burnout cycle.

8) Using the Numeric Keypad, input the numbers corresponding to the desired Hold Temperature followed by the ENTER key

```
2 STG X - TEST1
TEMP 1 XXXXF
```

will appear on the Front Panel Display prompting the operator to input the desired value for the Hold Temperature.

Once the Hold Temperature has been input into memory the Furnace will then advance to the next parameter of the Burnout cycle.
9) Using the Numeric Keypad, input the numbers corresponding to the desired Hold Time followed by the ENTER key.

```
2 STG X - TEST1
HOLD TIME XX:XX
```

will appear on the Front Panel Display prompting the operator to input the desired Hold Time value represented in minutes and seconds.

Once the selection for Hold Time has been input into memory the Furnace will then return to the Main Menu display indicating that programming for that Burnout cycle has been completed.

This completes the programming of a 1 stage Burnout cycle.

If you select to program more than one stage in step 5, you must repeat steps 7-9 to set up the correct parameters for each stage of the Burnout Cycle.

**STARTING A BURNOUT CYCLE**

To START a program, press the START key at the SELECT PROGRAM section of the menu then enter the program number. Do this by Scrolling through the created programs using the STEP KEYS and when you have reached the desired program press START.

To run a DELAYED start program, at the SELECT FUNCTION section of the menu, press the DELAY key. The furnace will ask you to SET TIME & DATE using the keypad for the time and the step keys for the date then pressing enter. You must set the current time and date each time you setup a delayed start. This is necessary because the furnace does not have a real time clock.

Next the furnace will ask for the casting time [24-Hour Format] month and day. This information is entered using the numeric keypad for the time and the step keys for the date and then pressing enter. The furnace automatically starts up at the correct time to complete the burnout program by the time entered for casting.

**DISPLAYING ADDITIONAL INFORMATION DURING THE OPERATION OF A BURNOUT CYCLE**

During the operation of any of the Burnout cycles the operator may gain access to additional information connected with that Burnout cycle.

When a Burnout cycle is operating, the general status will appear on the display, as shown below:

```
2 STG X - TEST1
RATE1 XXXXF
```
The top line indicates which program number is in operation, the category and name of the program.

The bottom line indicates the status of the program in operation. It will indicate which parameter is presently in operation, followed by the temperature information.

By Pressing either the STEP ➔ key or STEP ← key, the operator may scroll the display through (4) levels to show the following additional information on the Front Display Panel. The information will appear as follows:

```
TARGET TEMP XXXXF
ACTUAL TMP XXXXF
```

The top line of this display indicates the target temperature for this parameter and the bottom line indicates the actual temperature of the muffle.

Pressing the STEP ➔ key will advance the display to the next information level.

```
TIME LEFT XX:XX
```

This display indicates the amount of time remaining for the entire Burnout cycle to be completed.

Pressing the STEP ➔ key will advance the display to the next information level.

```
ENTER = SKIP STEP
RATE RISE XXXF
```

The top line of this display indicates that if the operator depresses the ENTER key, that the Furnace will skip this parameter and advance to the next parameter of the Burnout cycle.

The bottom line indicates the status of the program in operation. This information will also appear as part of the general display.

Pressing the STEP ➔ key will advance the display back to showing general information on the display.
CALIBRATION PROCEDURE

To calibrate the JELBURN burnout oven you will need the following instruments [available through JELENKO].

1. OMEGA Temperature meter
2. KTSS Thermocouple

1. Setup the furnace and meter to operate in centigrade. Plug the thermocouple into the meter socket and drop the end through the JELBURN chimney. Locate thermocouple end in the center of the chamber or as close as possible. Then follow these instructions for calibration.

Select Function?  
Idle 50C
2. At the "Select Function" menu press the SETUP button then using the step key → scroll to Calibrate oven and press enter.

Select Item:
Calibrate Oven

3. From the numeric keypad press "255" [Password] then press enter.

Password - 255

4. From the numeric keypad press "903°C" [Profile temp] then press enter.

Enter Profile Temp 903

5. Monitor the display of the JELBURN until it reaches "903°C" allow it to stabilize and listen for the audible tone from the oven signifying stabilization. Compare it to the display of the temp meter.

6. If the temperature displays match within +/- 10°C then press the step key → until it displays "calibrate? YES" then press enter. If the temperature displays do not match within +/- 10°C continue to step 7-17.

Calibrate temp ? Yes

7. Adjust unit Profile temp of oven until the temp meter reads "903°C".
   i.e. If temp meter reads 915°C then lower the Profile temp of oven "12°" to "891°.

   |
   903
   -12
   891
If meter reads 890 then raise Profile temp "13°" to "916".

To accomplish this continue to step 8.

8. Press the step key → to "calibrate? YES" then press enter.

9. Press the SETUP button then using the step key → scroll to Calibrate oven and press enter.

10. From the numeric keypad press "255" [calibration code] then press enter.

11. From the numeric keypad enter the desired temp °C [calibration temp] then press enter.

<table>
<thead>
<tr>
<th>Enter</th>
<th>Profile</th>
</tr>
</thead>
<tbody>
<tr>
<td>Temp</td>
<td>XXX</td>
</tr>
</tbody>
</table>

12. Once the unit stabilizes you will hear the audible tone and the temp meter display should read “903°C” [+/− 10°C].

13. Press the step key → to "calibrate? YES" then press enter.

**Final Check**

14. Press the SETUP button then using the step key → scroll to Calibrate oven and press enter.

15. From the numeric keypad press “255” [calibration code] then press enter.


17. Monitor the display of the JELBURN until it reaches "800°C". Allow it to stabilize and listen for the audible tone from the oven signifying stabilization. Compare it to the display of the temp meter. If not within spec. +/- 10° repeat cal.
FAHRENHEIT/CELSIUS MODE SELECTION

The Fahrenheit/Celsius selector mode can be activated as follows:

1) Depress the SETUP key. 
   
   SELECT ITEM: 
   TEMP IN C OR F ?

2) Depress the ENTER key. 
   
   TEMP CENTIGRADE ? 
   NO

3) Depress either the STEP → key or STEP ← key to toggle between NO or YES on the Front Display Panel.

To display the temperature in Fahrenheit select NO, to display temperature in Celsius select YES.

4) When the appropriate selection (YES or NO) appears on the display, depress the ENTER key to log your choice into the memory of the Furnace.

Once the ENTER key has been depressed, the Furnace will exit the SETUP and return to displaying SELECT RUN, PROG OR SETUP BUTTON on the Front Panel.
ERROR MESSAGES

The Jelenko JELBURN Burnout Furnace is equipped with a number of self-diagnostic features which, if trouble arises, will cause the Furnace to sound an alarm and display any one of several error messages as listed below to appear on the Front Panel Display.

CHECK PROGRAMS
The error message will occur when the Furnace has detected corrupted information where the programs are stored. All programs should be inspected and if necessary, corrected.

MAX TEMP ERROR
This error message will occur when the Furnace has detected a temperature which is higher than the maximum temperature which the Furnace will allow. Should this occur, the Furnace will automatically shut power off to the Muffle. The operator will need to turn the Power Switch to the OFF position for a period of ten (10) seconds. Turning the Power Switch back to the ON position will reset the Furnace. Should the error occur again contact either Jelenko or your Authorized Jelenko Dealer for service assistance.

THERMOCOUPLE ERROR
This error message will occur when the Furnace has detected an open circuit in the Thermocouple for a period of 25 seconds (or longer). The Furnace will automatically shut power off to the Muffle. The operator will need to turn the Power Switch to the OFF position for a period of ten (10) seconds. Turning the Power Switch back to the ON position will reset the Furnace. Should the error occur again the Thermocouple must be replaced.
## PARTS LIST

<table>
<thead>
<tr>
<th>Jelenko Product Number</th>
<th>Product Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>335710</td>
<td>JelBrn JM Power Switch</td>
</tr>
<tr>
<td>335711</td>
<td>JelBrn JL Power Switch</td>
</tr>
<tr>
<td>311711</td>
<td>Furnace Line Cord-115V</td>
</tr>
<tr>
<td>311712</td>
<td>Furnace Line Cord-230V</td>
</tr>
<tr>
<td>311713</td>
<td>Pump Line Cord-115V</td>
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<td>311714</td>
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<td>311739</td>
<td>Pump Line Cord-CE 230V</td>
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<tr>
<td>335712</td>
<td>JelBrn Door Interlock Switch</td>
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<td>335713</td>
<td>JelBrn Magnetic Door Latch</td>
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<tr>
<td>335714</td>
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<td>JelBrn JL Door Insulation</td>
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<td>335716</td>
<td>JelBrn Access Hole Plug</td>
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<td>335717</td>
<td>JelBrn Thermocouple</td>
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<tr>
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<td>JelBrn JM Muffle- 115V</td>
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<td>JelBrn JM Muffle- 230V</td>
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<td>JelBrn JL Muffle - 230V</td>
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<td>JelBrn JM/JL Front Circuit Board</td>
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<td>JelBrn JM/JL Control Circuit Board</td>
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<td>Power Supply Circuit Board</td>
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<td>JelBrn JM Front Mylar Panel</td>
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<td>1 Amp Pwr supply Fuse Pkg. 5</td>
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<td>311736</td>
<td>5 Amp Sec Pwr supply Fuse Pkg. 6</td>
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<tr>
<td>335726</td>
<td>Ceramic Vent Tube</td>
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<td>311729</td>
<td>12 Amp Fuse - 115V Pkg. 5</td>
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<tr>
<td>311730</td>
<td>6.25 Amp Fuse - 230V Pkg. 5</td>
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<tr>
<td>335980</td>
<td>BOF Ceramic Floor Tray</td>
</tr>
</tbody>
</table>

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